

C Series

Proton Exchange Membrane (PEM) Hydrogen Generation Systems



| MODEL | C10 | C20 | C30 | |
|--|---|---|--|--|
| Description | On-site hydrogen generator in two integrated, automated, site-ready enclosures Load following operation automatically adjusts output 0 to 100% to match demand Full differential pressure, $\rm H_2$ over $\rm O_2$ | | | |
| Electrolyte | Proton Exchange Membrane (PEM) – caustic-free | | | |
| HYDROGEN PRODUCTION | | | | |
| Nominal Production Rate Nm³/h(m³/h @ 0°C, 1 bar) SCF/h (ft³/h@ 70°F, 1 atm) kg/24 h | 10 Nm³/h 380 SCF/h 21.6 kg/24 h | 20 Nm³/h 760 SCF/h 43.3 kg/24 h | 30 Nm³/h 1,140 SCF/h 65.0 kg/24 h | |
| Delivery Pressure – Nominal | 30 barg (435 psig) | | | |
| Power Consumption by System per Unit of H_2 Gas Produced ¹ | 6.2 kWh/Nm ³ (16.3 kWh/100 SCF) 69.9 kWh/kg | 6.0 kWh/Nm³ (15.8 kWh/100 SCF) 67.6 kWh/kg | 5.8 kWh/Nm³ (15.2 kWh/100 SCF) 65.5 kWh/kg | |
| Purity (Concentration of Impurities) | ISO 14687 99.999+% [H ₂ O < 2 | ISO 14687-1 Type 1 grade C ISO 14687-2 Type 1 grade D 99.999+% [H ₂ O < 2 ppm, -72°C (-98°F) Dew Point, N ₂ < 2 ppm, O ₂ < 1 ppm, all others undetectable] | | |
| Turndown Range | 0 to 100% net product delivery (automatic) | | | |
| Upgradeability | Field upgradeable to a maximu | um of 30 Nm³/h (1,140 SCF/h) | N/A | |
| DI WATER REQUIREMENTS | | | | |
| Consumption Rate at Maximum Production | 9 l/h (2.4 gal/h) | 17.9 l/h (4.7 gal/h) | 26.9 l/h (7.1 gal/h) | |
| Temperature | 5 to 40°C (41 to 104°F) | | | |
| Pressure | 1.0 to 4.1 barg (10 to 60 psig) | | | |
| Input Water Quality | Required: ASTM Type II Deionized Water, <1 μ S/cm (>1 M Ω -cm) Preferred: ASTM Type I Deionized Water, < 0.1 μ S/cm (>10 M Ω -cm) | | | |
| HEAT LOAD AND COOLANT REQUIREM | ENTS | | | |
| Coolant ² | Distilled water (with PPG up to 50% as required); non-freezing, non-fouling; 5 to 35°C (41 to 95°F) | | | |
| Maximum Heat Load (Cooling Requirement) | 32 kW (109,189 BTU/h) (9.1 tons refrigeration) | 64 kW (218,377 BTU/h) (18.2 tons refrigeration) | 96 kW (327,566 BTU/h) (27.3 tons refrigeration) | |
| Coolant Flow Rate | Up to 92 I/min (24.3 gal/min) | Up to 144 I/min (38 gal/min) | Up to 200 I/min (52.8 gal/min) | |
| Pressure Drop (at Full Flow) | Up to ~1.1 barg (~14.5 psig) | | | |
| Maximum Pressure | | 4.1 barg (60 psig) continuous | | |
| ELECTRICAL SPECIFICATIONS | | | | |
| Maximum Power Required within Expected System Life | 85 kVA | 160 kVA | 236 kVA | |
| Electrical Requirements | 380,400,415 VAC, three phase, 50/60 Hz (+/- 10% from nominal voltage) 480 VAC, three phase, 60 Hz (+/- 10% from nominal voltage) | | | |

| Power Supp Electrical term • Fully automated, push butte • Automatic fault detection a • E-stop | ³ /s" compression tube fitting, SS 1" compression tube fitting, SS 1" compression tube fitting, SS 1" compression tube fitting, SS 1/2" FNPT, SS 2: 1 ¹ /2" MNPT, brass (Cell Stack); ¹ /2" FNF Dly Enclosure: 1 ¹ /2" MNPT, brass (Power 1 ¹ /2" FNPT, brass ninals at fused disconnect inside powe Modbus TCP/IP, 24 VDC dry contac | PT, brass (Hydrogen Dryer) Supply Cooling) r supply enclosure | |
|--|---|---|--|
| Electrolyzer Enclosure: Power Supp Electrical term • Fully automated, push butte • Automatic fault detection a • E-stop | ³ /s" compression tube fitting, SS 1" compression tube fitting, SS 1" compression tube fitting, SS 1" compression tube fitting, SS 1/2" FNPT, SS 2: 1 ¹ /2" MNPT, brass (Cell Stack); ¹ /2" FNF Dly Enclosure: 1 ¹ /2" MNPT, brass (Power 1 ¹ /2" FNPT, brass ninals at fused disconnect inside powe Modbus TCP/IP, 24 VDC dry contac | PT, brass (Hydrogen Dryer) Supply Cooling) r supply enclosure ts | |
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| Automatic fault detection a E-stop | ton start/stop | | |
| Automatic fault detection a E-stop | | • Remote start/stop | |
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| Form C I | | On-board H ₂ leak detection Remote communications | |
| | Form C relay, 5 A, 250 V, 150 W Maximum rated switching | | |
| | Hardwire input to safety PLC | | |
| | | | |
| Power Supply | Electrolyzer Enclosure: 252 cm x 116 cm x 201 cm (99" x 46" x 79") Power Supply Enclosure: 169 cm x 103 cm x 201 cm (67" x 41" x 79") | | |
| pping Electrolyzer En Power Supply E | inclosure: 269 cm x 122 cm x 225 cm (Enclosure: 269 cm x 122 cm x 225 cm | (106" x 48" x 89") (106" x 48" x 89") | |
| | 2,924 kg (6,446 lbs) | 3,076 kg (6,781 lbs) | |
| pping 2,876 kg (6,340 lbs) | 3,089 kg (6,810 lbs) | 3,241 kg (7,145 lbs) | |
| | Overall unit rating of IP44 | | |
| ONS – DO NOT FREEZE | | | |
| | Indoor/sheltered; level ±1°, 0 to 95% RH non-condensing, non-hazardous/non-classified environment | | |
| | 5 to 60°C (41 to 140°F) | | |
| | 5 to 40°C (41 to 104°F) | | |
| | Seal level to 2,000 m (6,562 ft) | | |
| | Proper ventilation must be provided from a non-hazardous area, at a rate greater than or equal to the required cabinet ventilation listed below | | |
| | | | |
| 0.13 Nm³ 4.9 SCF 0.011 kg | 0.17 Nm³ 6.4 SCF 0.015 kg | 0.18 Nm ³ 7 SCF 0.016 kg | |
| nt Vent fa | Vent fan draws fresh air up to 9.9 m³/min (350 ft³/min) | | |
| | < 75 | | |
| TUVus (UL and CSA e | TUVus (UL and CSA equivalent), CE (PED, Mach. Dir., EMC), ISO 22734, EN 60204-1 | | |
| | | | |
| Dew point monitoring Equipment originatation | • Low ambient temperature | Current command | |
| c ni 10 | hipping Electrolyzer E Power Supply ct 2,734 kg (6,026 lbs) hipping 2,876 kg (6,340 lbs) IONS – DO NOT FREEZE Indoor/s n Indoor/s n Proper ven at a rate greater t O.13 Nm³ 4.9 SCF 0.011 kg O.13 Nm³ 4.9 SCF O.13 Nm³ 4.9 SCF O.11 kg TUVus (UL and CSA) Specifications are subject to chang for solutions to best fit your needs. | hipping Electrolyzer Enclosure: 269 cm x 122 cm x 225 cm (Power Supply Enclosure: 269 cm x 122 cm x 225 cm x 225 cm x 122 cm x 225 cm x 100 or sint for 0.015 kg cm a non-h at a rate greater than or equal to the required cabinet vert so 0.011 kg 0.015 kg cm x 4.9 SCF 0.011 kg 0.015 kg cm x 75 TUVus (UL and CSA equivalent), CE (PED, Mach. Dir., EMC) | |

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